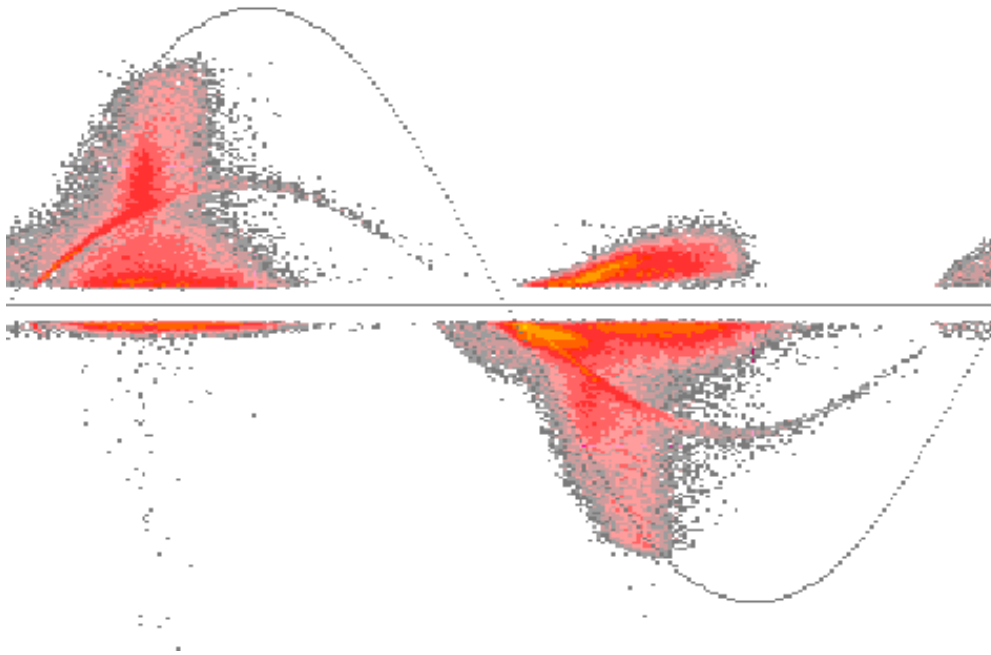


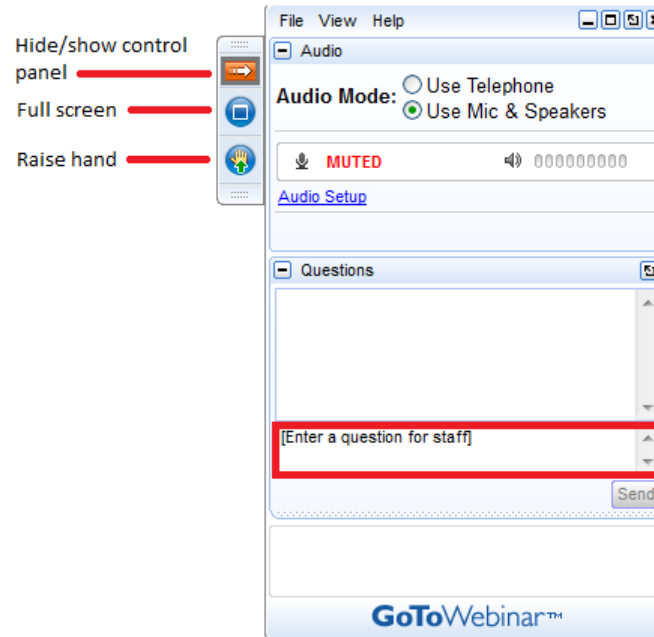
Ceren Gürbüz  
Electrical Engineer  
Power Diagnostix Systems  
5 February 2020



### ■ Sebastian Dreher

- Power Diagnostix Development Engineer

- Send us your questions and comments during the presentation



# Today's Presenter & Panellist

---

## ■ Presenter:

- Ceren Gürbüz
  - Power Diagnostix Electrical Engineer

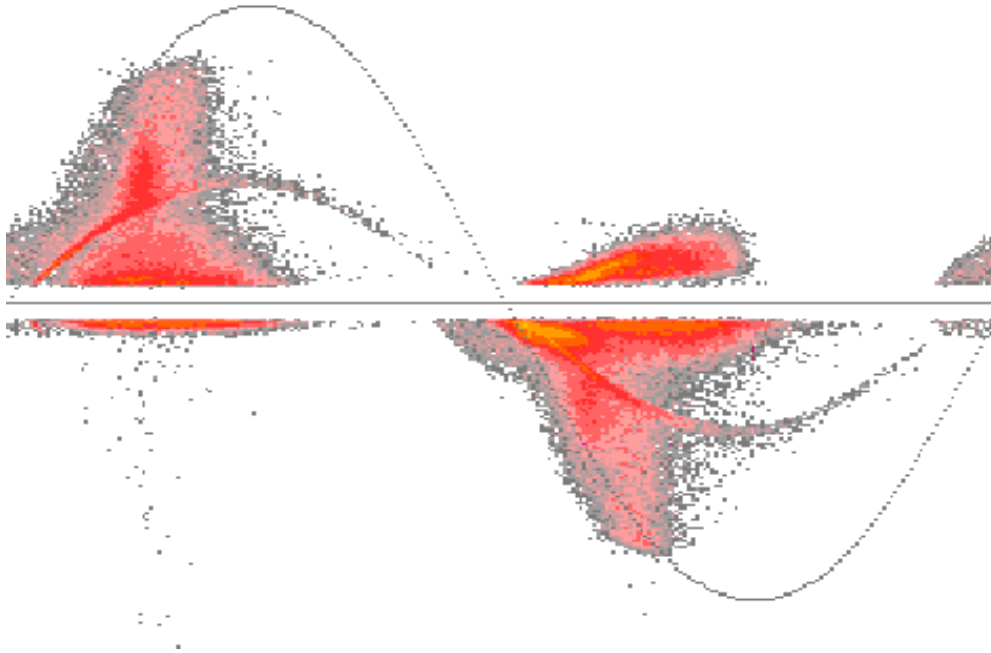
## ■ Panellists:

- Markus Söller
  - Power Diagnostix Managing Director

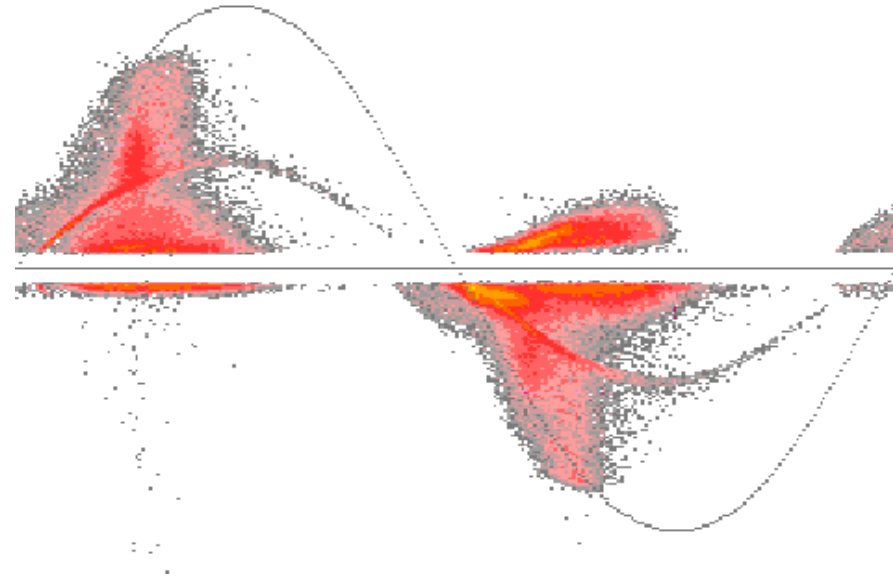


# Fundamentals of partial discharge measurements

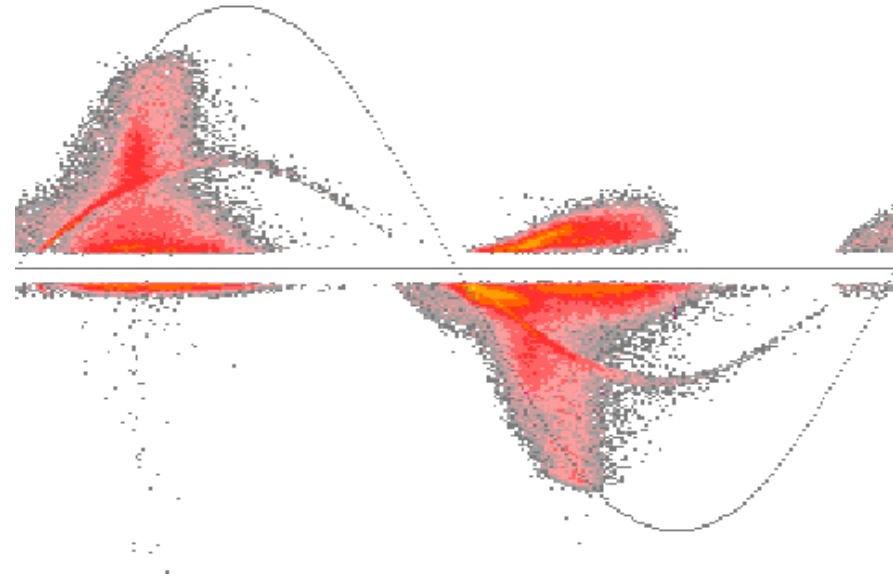
Ceren Gürbüz  
Electrical Engineer  
Power Diagnostix Systems  
5 February 2020



- Early research on discharge phenomena
- Occurrence of partial discharge
- Evolution of standards  
(Horizontal Standard IEC60270 )
- Common PD detector principles
- Properties of electrical PD signals
- Conventional testing methods
- Unconventional testing methods

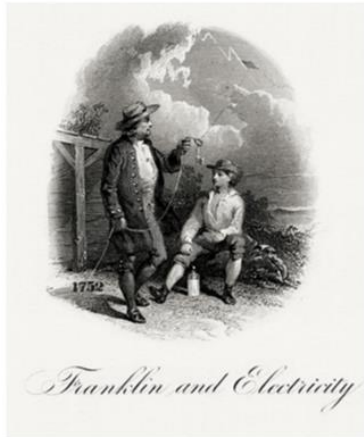


- Early research on discharge phenomena
- Occurrence of partial discharge
- Evolution of standards  
(Horizontal Standard IEC60270 )
- Common PD detector principles
- Properties of electrical PD signals
- Conventional testing methods
- Unconventional testing methods



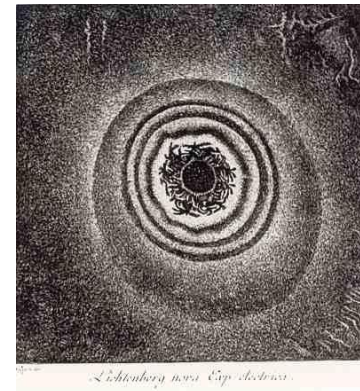
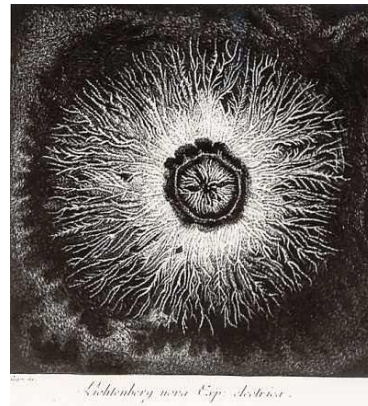
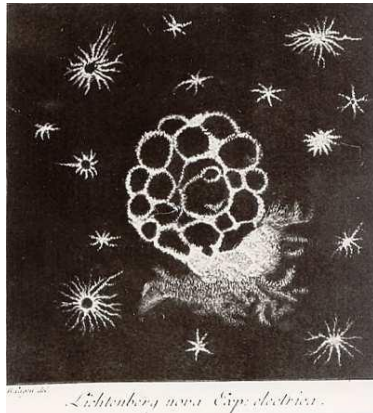
## Early research on discharge phenomena

- Electrical discharges, such as lightning or St. Elmo's fire, attracted researchers
- This led Benjamin Franklin to develop a lightning rod, first described in 1749
- In 1762, J. C. Wilcke invented a capacitive generator that produced electrostatic charge

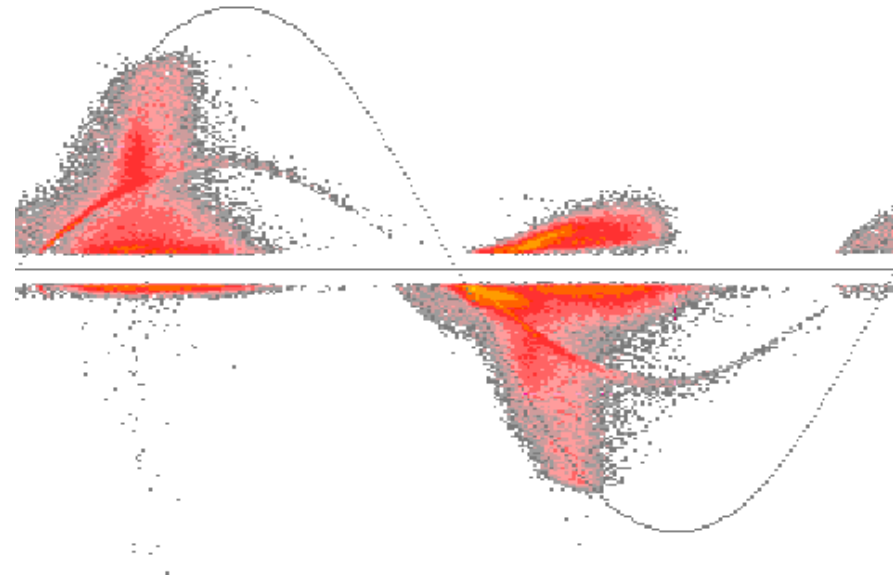




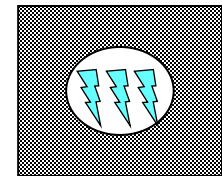
- In 1777, G. C. Lichtenberg conducted the first systematic research on electrostatic discharge
- Lichtenberg built a large version of the electrophorus and found figures formed by dielectric dust on the dielectric plate
- Due to the lack of photographic options, Lichtenberg transferred the dust figures using sticky black paper



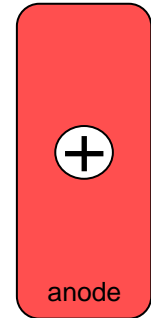
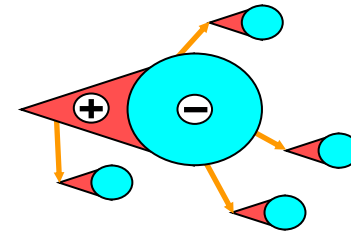
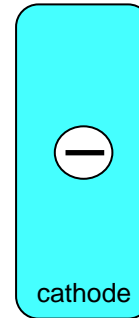
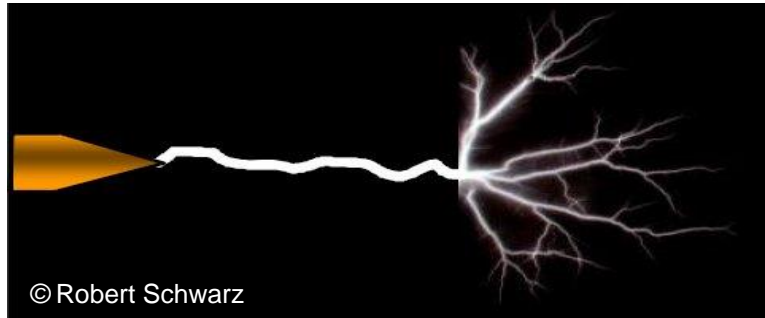
- Early research on discharge phenomena
- **Occurrence of partial discharge**
- Evolution of standards  
(Horizontal Standard IEC60270 )
- Common PD detector principles
- Properties of electrical PD signals
- Conventional testing methods
- Unconventional testing methods



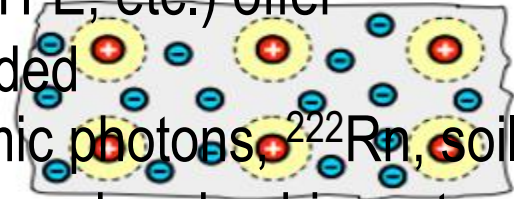
- For the occurrence of partial discharge, two conditions must be met:
  - The local electric field must have reached the critical inception field ( $E > E_{crit}$ )
  - A free electron must be available to start the discharge avalanche
- Two main processes to derive this initial electron:
  - Ionisation by photons
  - Field emission
- The statistical properties of these processes control the appearance of the PD pattern



- *Trichel* discharge (trichel, glow, and "corona")  
Ionisation process: Collision ionisation
- *Streamer* discharge (filament and bunch streamer)  
Ionisation process: Collision and photo ionisation
- *Leader* discharge (stem bunch and spark)  
Ionisation process: Collision, photo and thermal ionisation

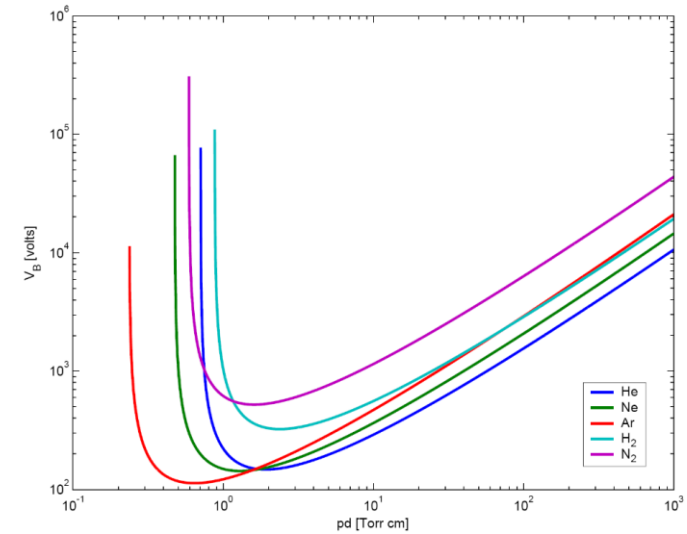


- Plenty of free electrons on metallic surface — immediate inception of partial discharge if  $E > E_{crit}$
- Polymeric low energy surfaces (PE, PP, PTFE, etc.) offer literally no free electrons — ionisation needed
- The sources of ambient radioactivity (cosmic photons,  $^{222}\text{Rn}$ , soil, fallout) cause  $\sim 2 \cdot 10^6$  free electrons per second and cubic metre — delayed inception
- Hence, it takes on average 15 minutes until a spherical void of 1 mm diameter is hit and discharge starts
- Common testing times of epoxy-moulded equipment often too short, e.g. dry-type transformers 3 minutes

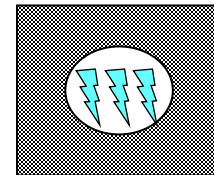


- Typical breakdown strength:
  - Air: 24 kV/cm bar
  - Hydrogen H<sub>2</sub>: 16 kV/cm bar
  - SF<sub>6</sub>: 88 kV/cm bar
  - Transformer oil: ~150 kV/cm (20°C)
  - Epoxy resin: ~300 kV/cm
  - Polyethylene: >500 kV/cm (Foils up to 8000 kV/cm)

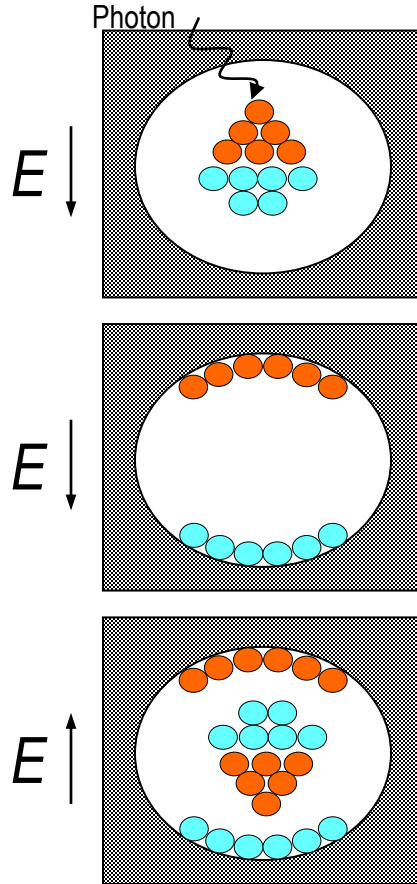
- Paschen's law:  $E_{\text{Breakdown}} \sim pd$  ( $p > 1$  bar)
- Hydrogen-cooled generators: 3–7 bar
- SF<sub>6</sub> insulated switchgear: 3–4 bar



Wiley, 2005



# Discharges in a spherical gas inclusion



No discharge although  $E > E_{crit}$

- Photon provides the initial free electron
- Electric field accelerates the electron
- Discharge avalanche occurs

Charge separation after discharge

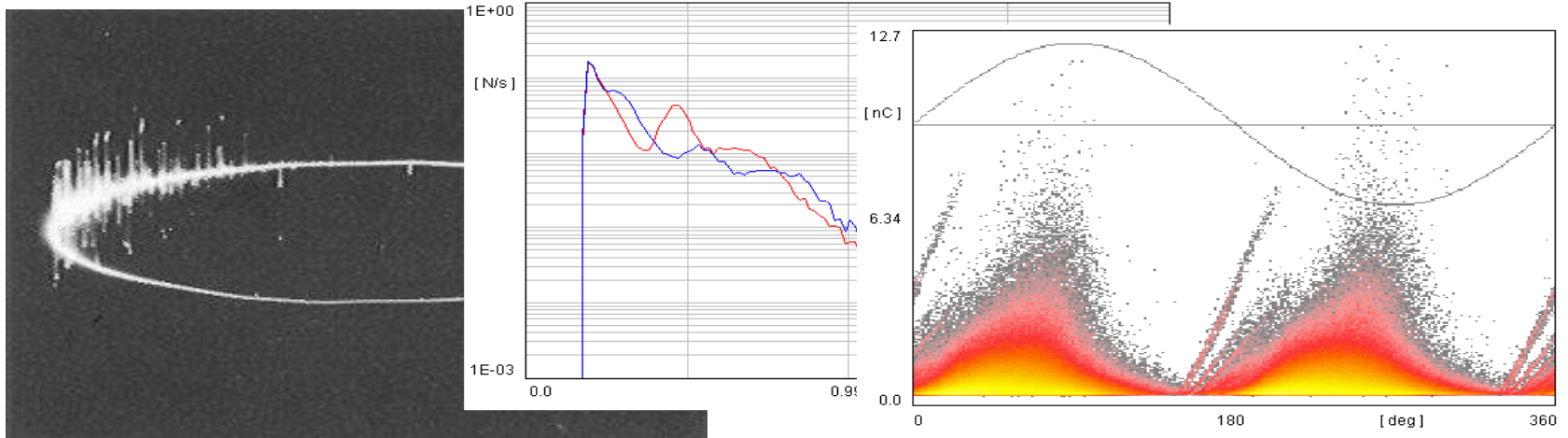
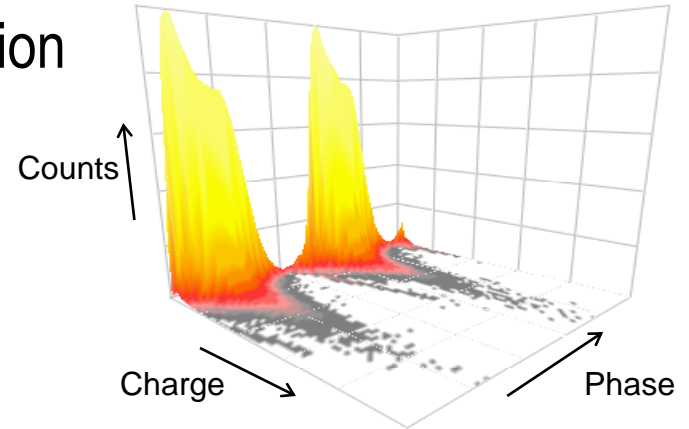
- Positive gas ions and electronics
- Space charges on the surfaces
- Residual field  $E = E_{res}$

Reversed polarity during next half cycle

- De-trapping of electrons,  $E > E_{crit}$
- Electric field accelerates the electron
- Discharge avalanche occurs

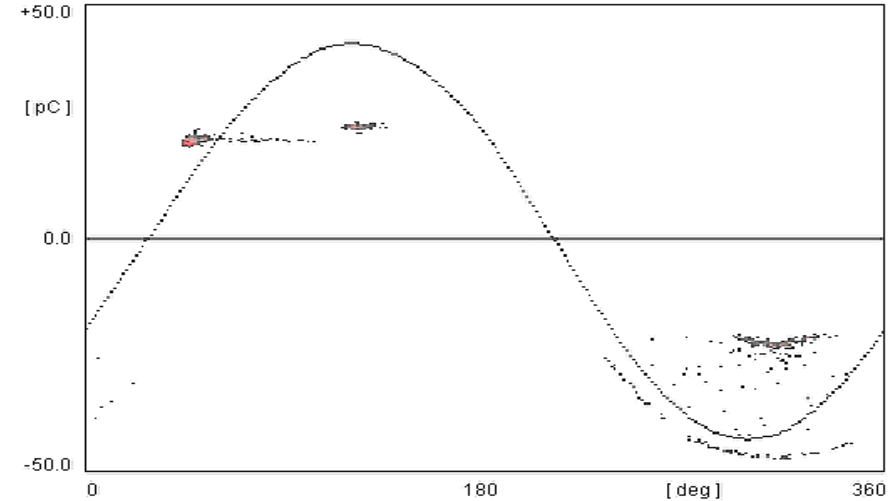
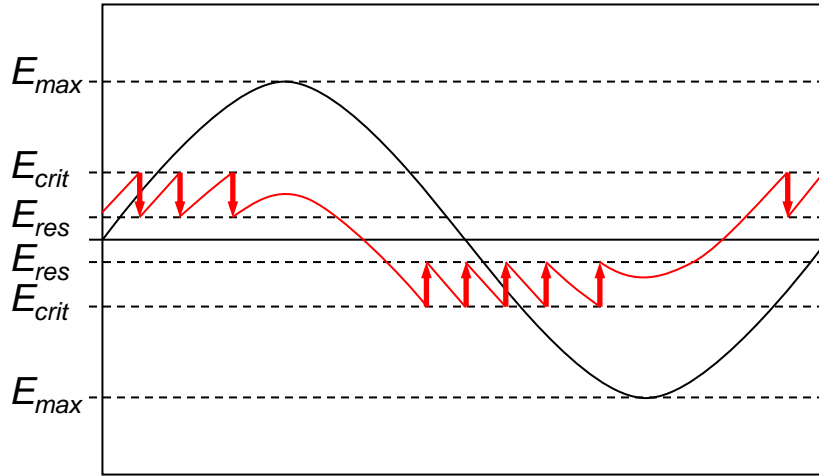
# Visualisation of the part discharge activity

- Historical development of representation
  - Early meter style
  - Oscilloscope, Lissajous
  - Count distribution
  - $\phi$ - $q$ - $n$  pattern
  - 3D pattern



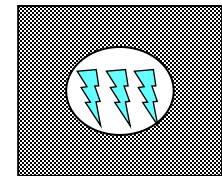


# Discharges in a spherical gas enclosure

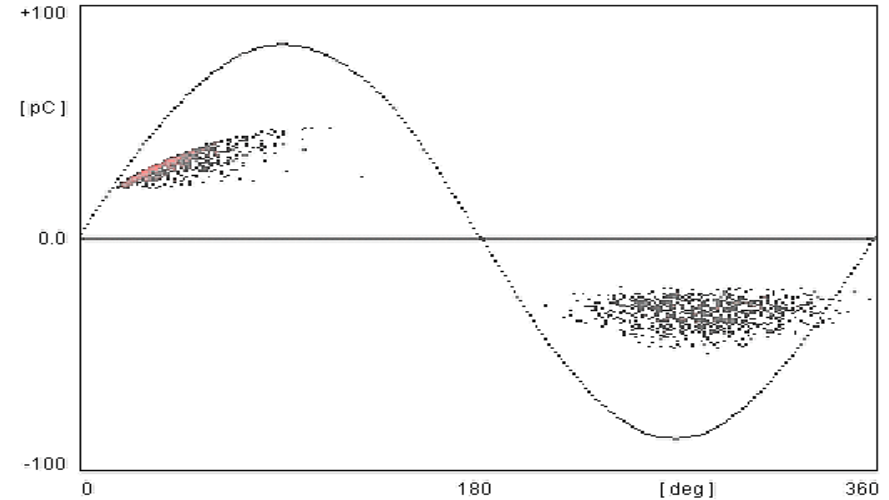
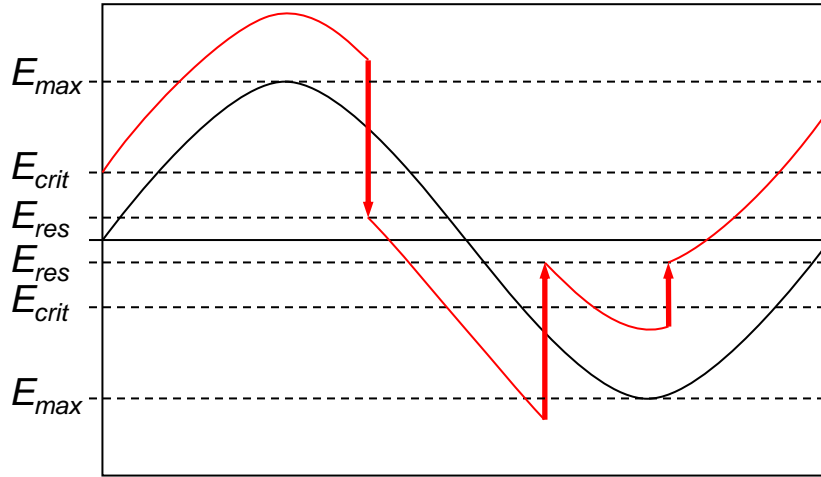


High availability of starting electrons

- Regular discharge for  $E > E_{crit}$
- Stable (low) discharge amplitude
- Regular partial discharge

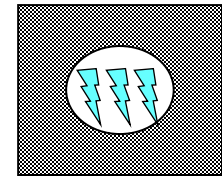


# Discharges in a spherical gas inclusion

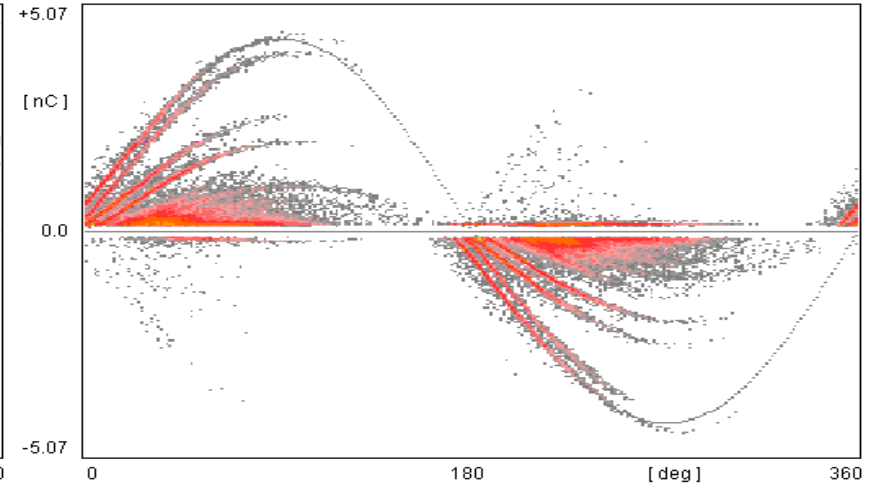
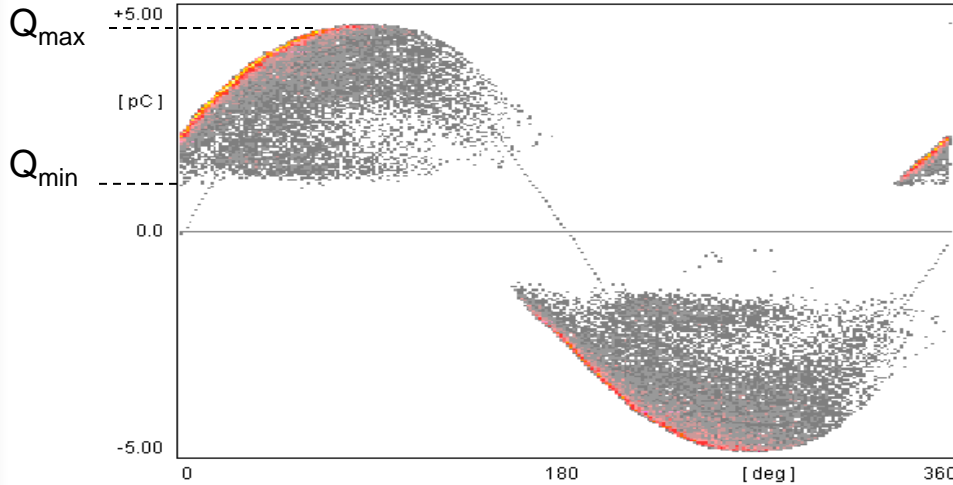


Low availability of starting electrons

- Random discharge event for  $E > E_{crit}$
- Higher discharge amplitude
- Typical distributed PD pattern



# Discharges in a spherical gas inclusion

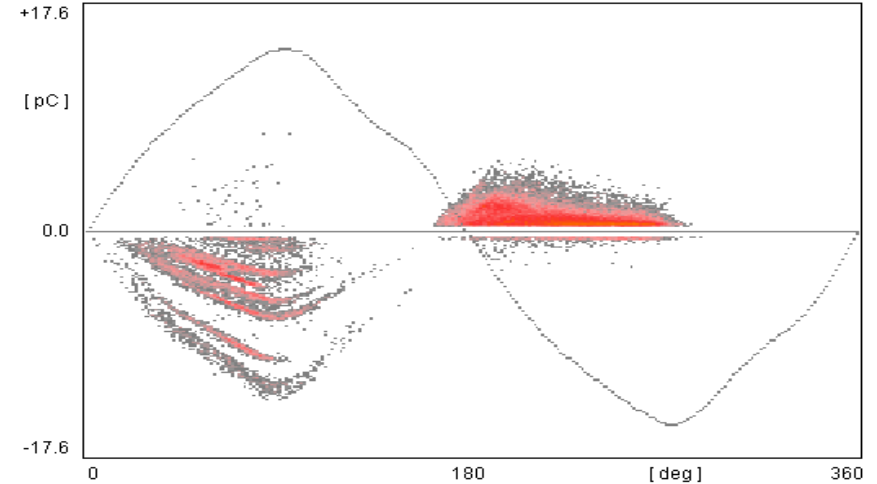
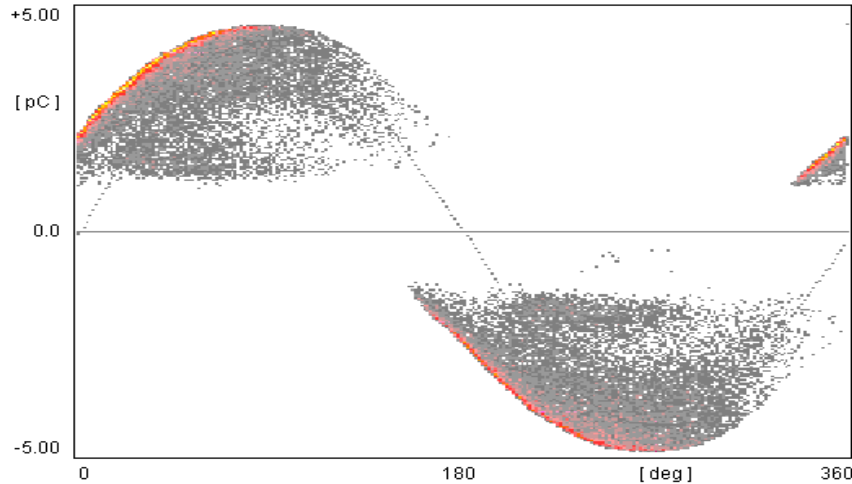


High and low availability of starting electron

- Discharge pattern indicates  $U/U_{inc}$

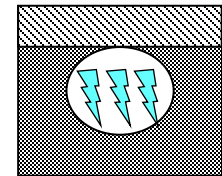


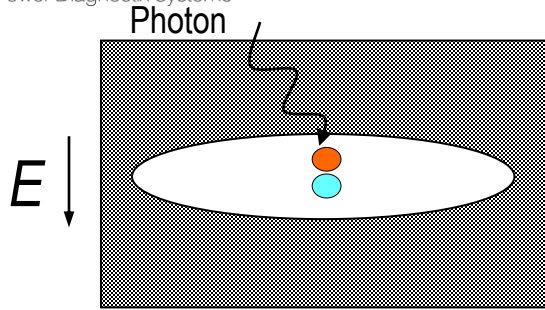
# Discharges in a spherical gas inclusion



Asymmetrical availability of starting electron

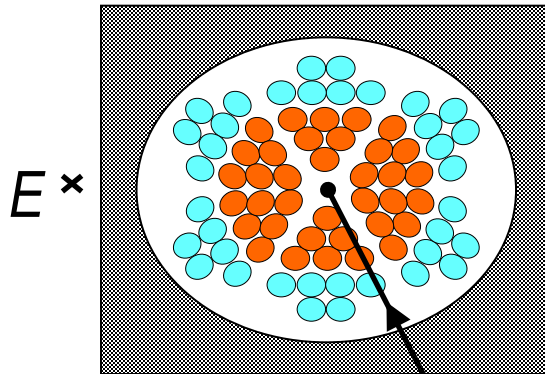
- Different discharge pattern per half cycle
- Positive half cycle: low availability
- Negative half cycle: higher availability





Initial process as with spherical void

- Photon provides the initial free electron
- E field accelerates the electron
- Avalanche bridges the gap



Transition into surface discharge

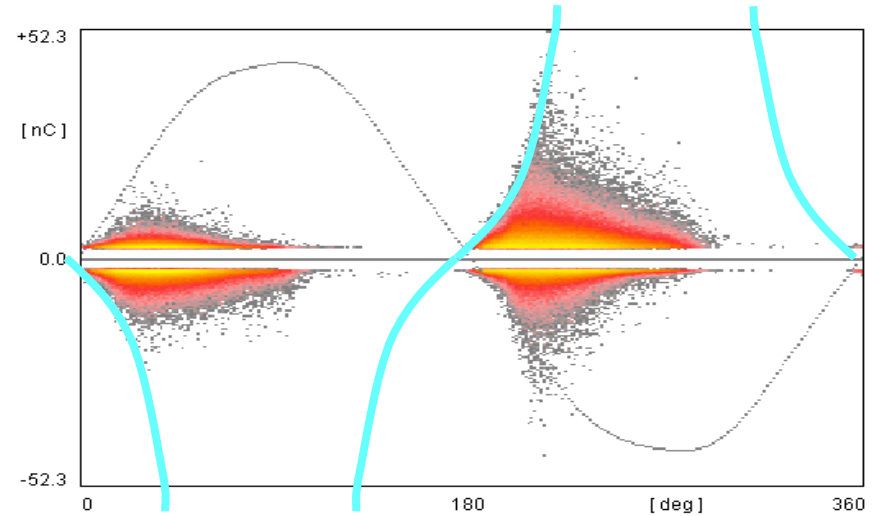
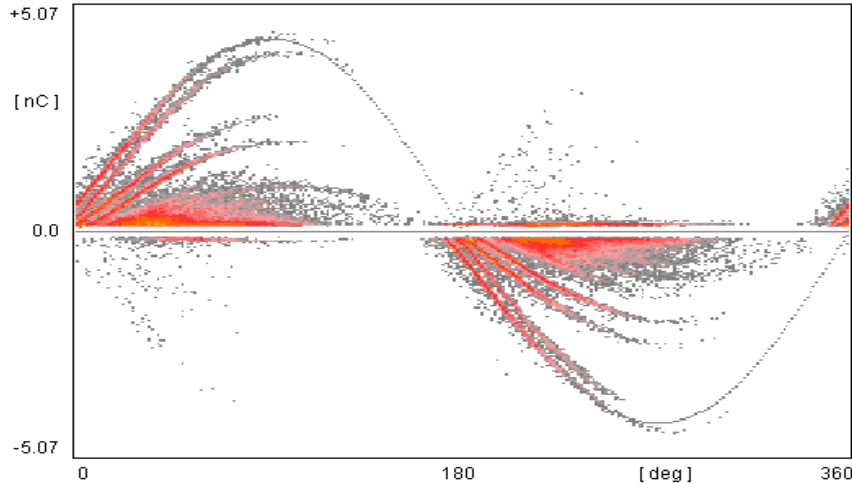
- Produces "Lichtenberg" figure
- Radius  $r \sim E$
- "Ideal" delamination  $> Q \sim E^3$

Radius  $r$

Influence of surface properties

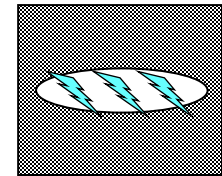
- Different materials
- Surface conductivity
- Corrosion, ageing

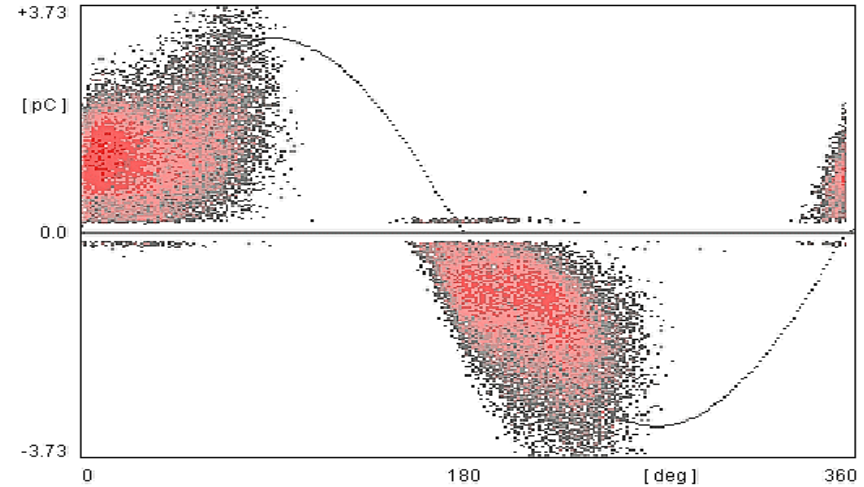
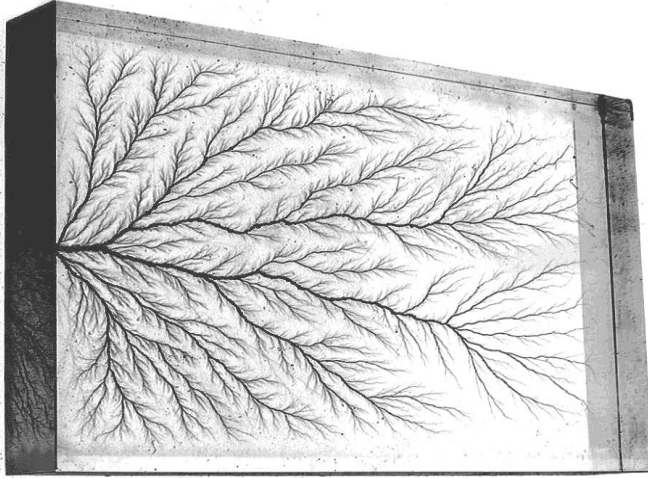
# Discharges in a flat delamination



Envelope of pattern unveils discharge type

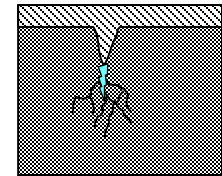
- Cavity with low electron availability  $Q \sim E$
- Envelope of surface discharge type  $Q \sim E^3$
- Usually, theoretical envelope only partly filled
- Ageing and corrosion increases electron availability

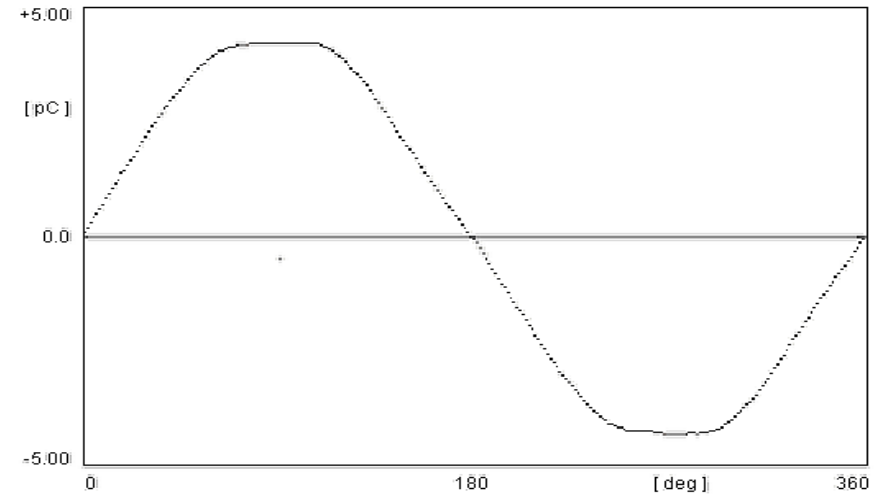
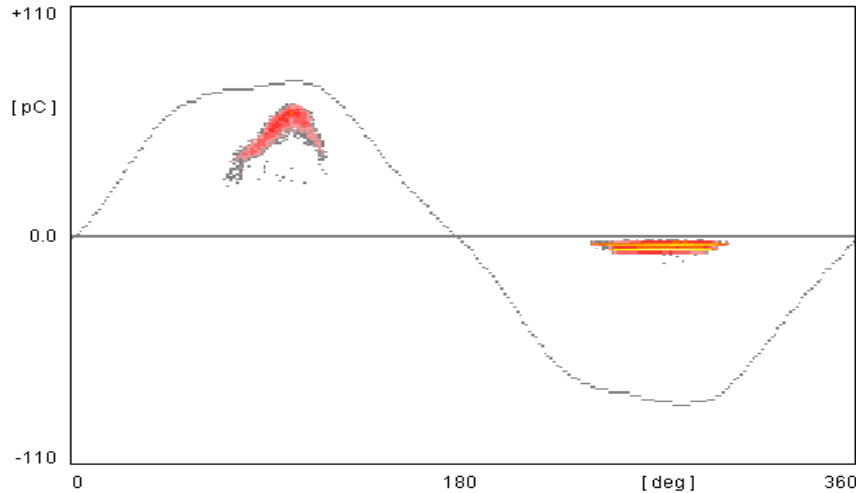




## Asymmetrical electrode configuration

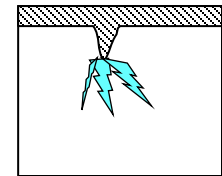
- Initial breakup of solid material (PE, PP)
- Continues as gas discharge
- Discharge increases with tree growth





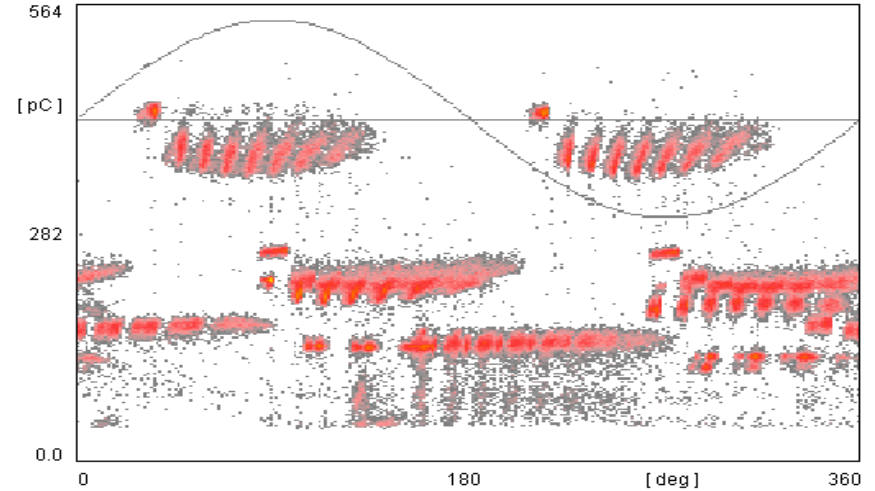
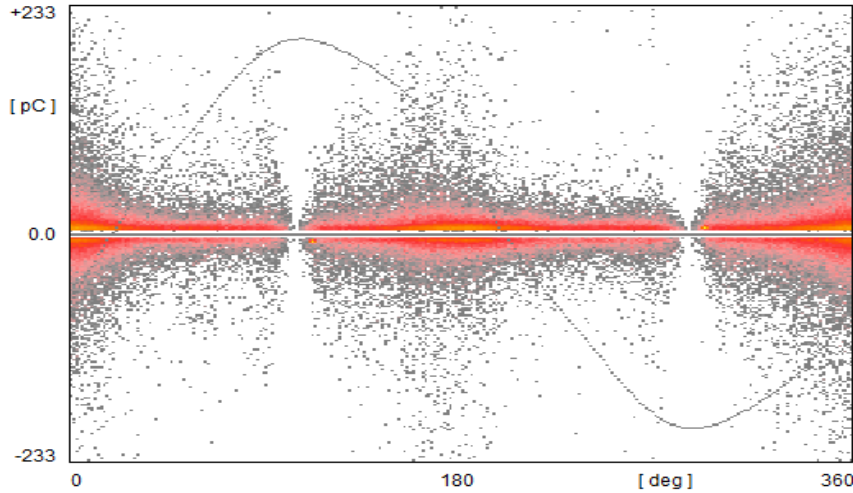
## Asymmetrical electrode configuration

- Strongly non-symmetrical electrical field
- Low inception voltage for "Trichel" discharge
- Starts in the negative maximum
- Positive streamer: incipient break down



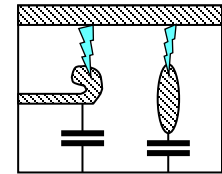


# Discharges of floating potential

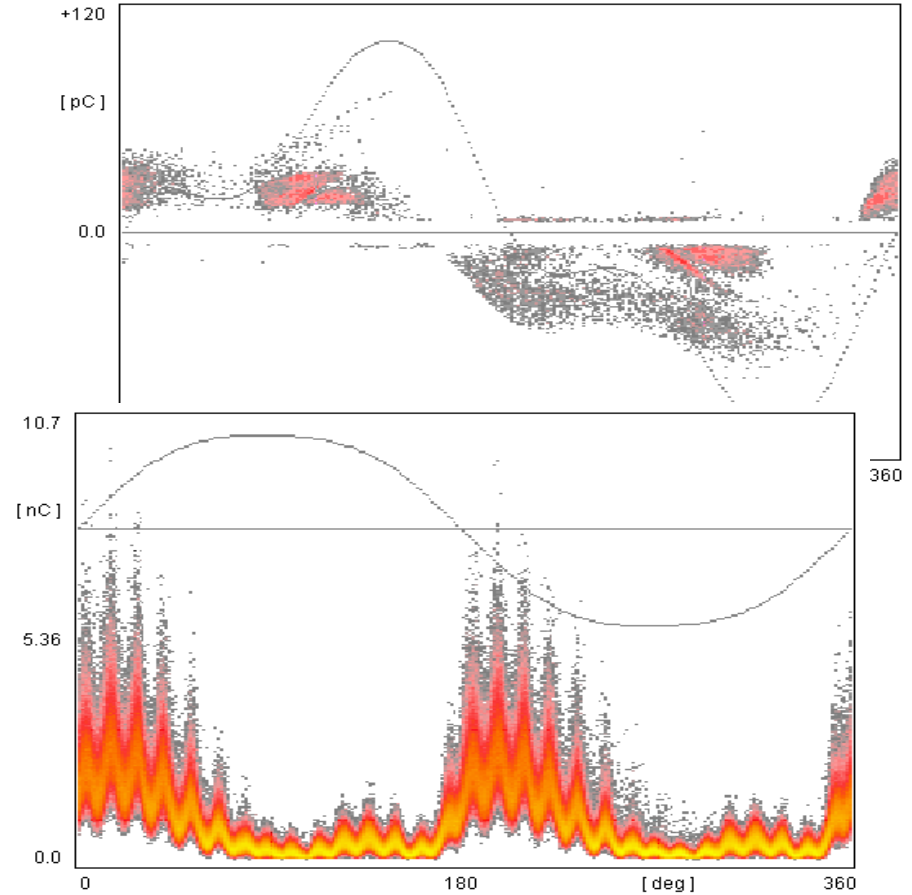
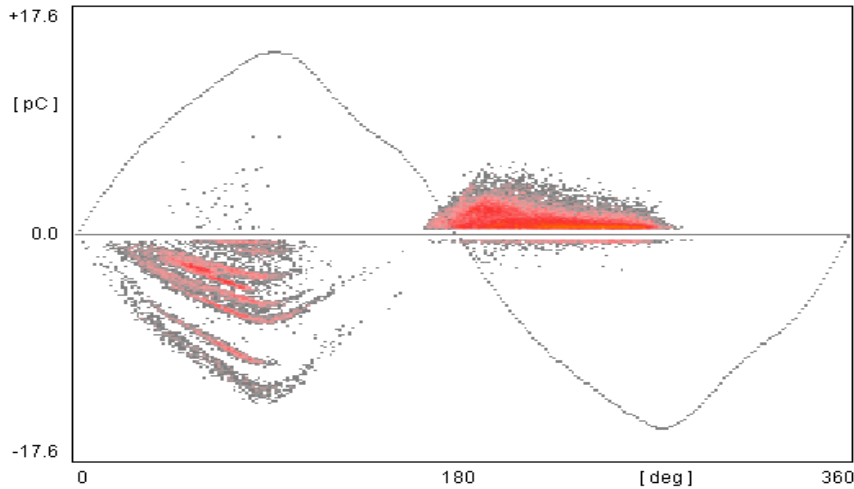


Symmetrical pattern centred with the zero crossing

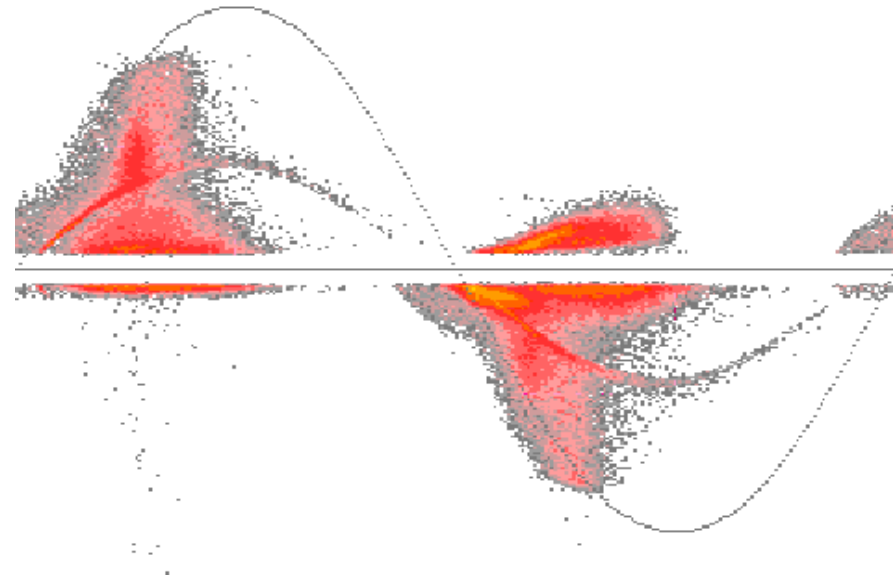
- Floating shields with small metallic gap
- Compliant in three-phase GIS (right)
- Distributed pattern with insulated gap



- Off-line transformer test: Core saturation
- Power frequency harmonics
- Load current distortion



- Early research on discharge phenomena
- Occurrence of partial discharge
- **Evolution of standards**  
(Horizontal Standard IEC60270 )
- Common PD detector principles
- Properties of electrical PD signals
- Conventional testing methods
- Unconventional testing methods

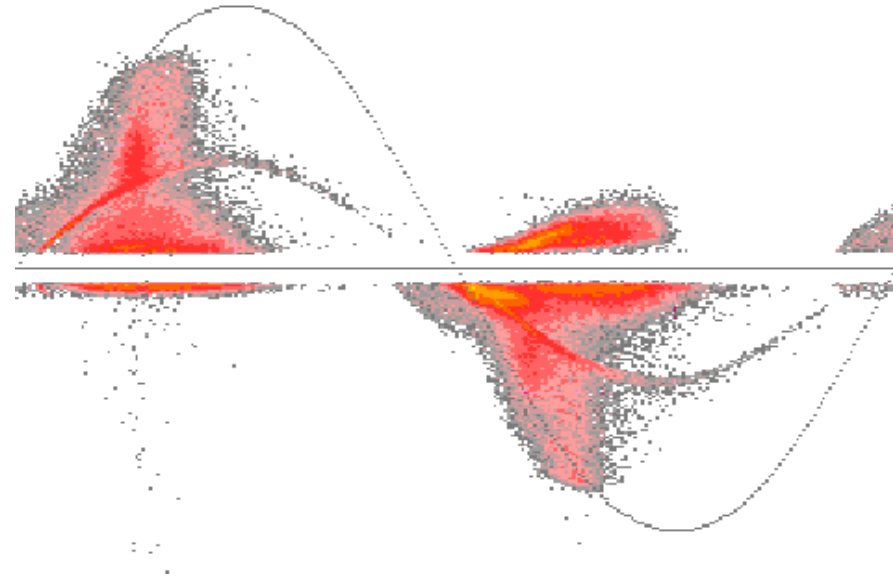


## context

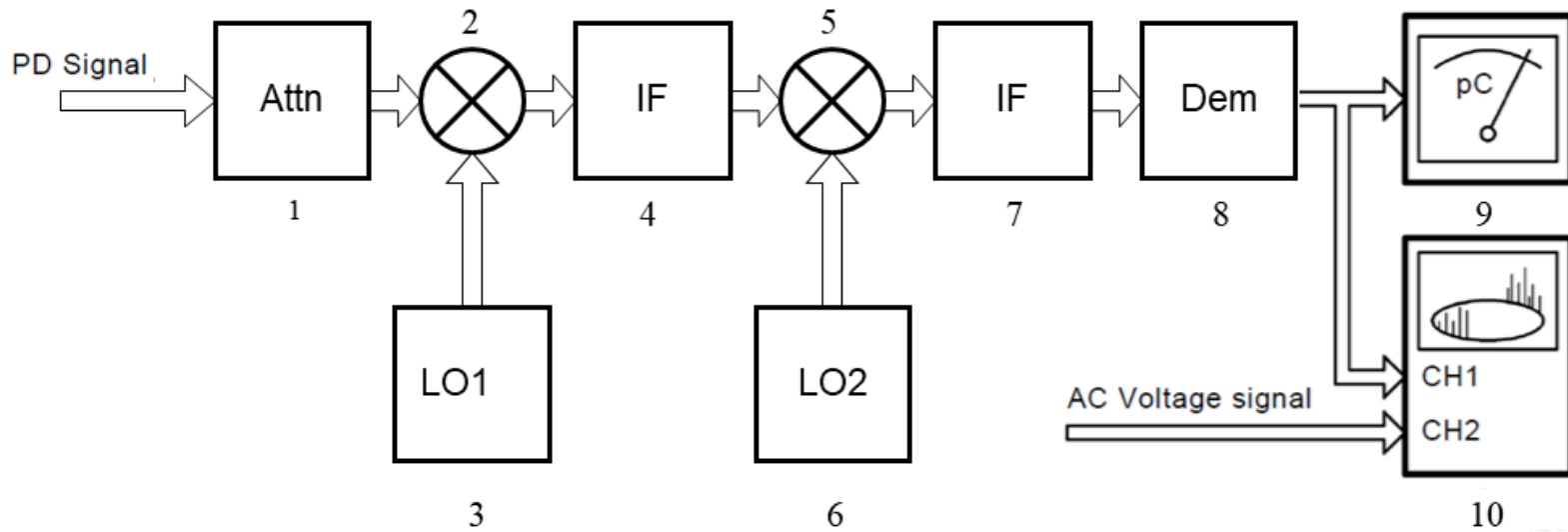
- Horizontal standard: IEC 60270
  - First edition as IEC 270 in 1968
  - Second edition IEC 270 in 1981
  - Third edition IEC 60270:2000
  - Amendment IEC 60270:2015 {Ed 3.1}
  - New revision just started TC42/MT23
- Cigré documents:
  - TB662, D1.37: Guidelines for PD detection using conventional and unconventional methods
  - TB366, D1.33: Guide for PD measurements...
- IEC 62478: MEAS. of PD by el. and acoustic methods

- Main points introduced
  - Recommended band width expanded
    - Wide-band:  $30 \text{ kHz} \leq f_1 \leq 100 \text{ kHz}$ ,  $f_2 \leq 1 \text{ MHz}$   
 $100 \text{ kHz} \leq \Delta f \leq 900 \text{ kHz}$
  - Further calibration method "Step voltage response", Annex A.4
  - Tightened step voltage requirements  
 $\Delta U \leq 0.03 U_0$  during  $t_d \geq 5 \mu\text{s}$  (steady state)
  - Test circuits for performance test of calibrators
  - Annex E showing block diagrams of PD measuring instrument principles
  - Annex H — Test result evaluation with direct voltage

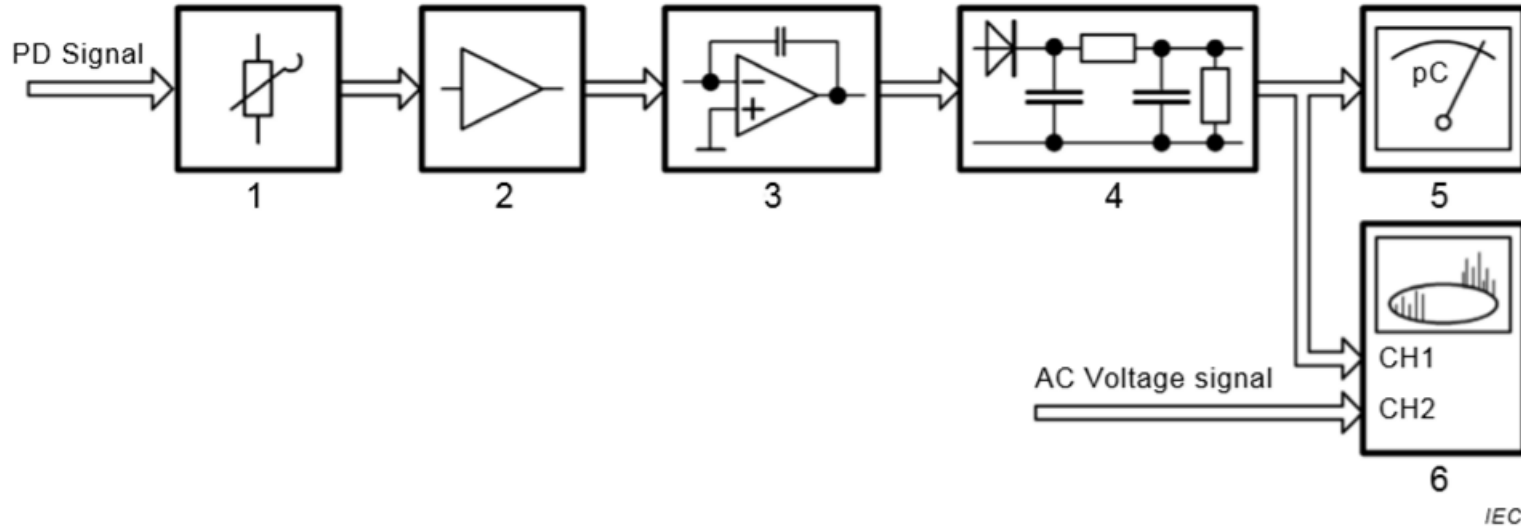
- Early research on discharge phenomena
- Occurrence of partial discharge
- Evolution of standards  
(Horizontal Standard IEC60270 )
- **Common PD detector principles**
- Properties of electrical PD signals
- Conventional testing methods
- Unconventional testing methods



- Instrument with "traditional" analogue super heterodyne principle to allow both narrow and wideband detection

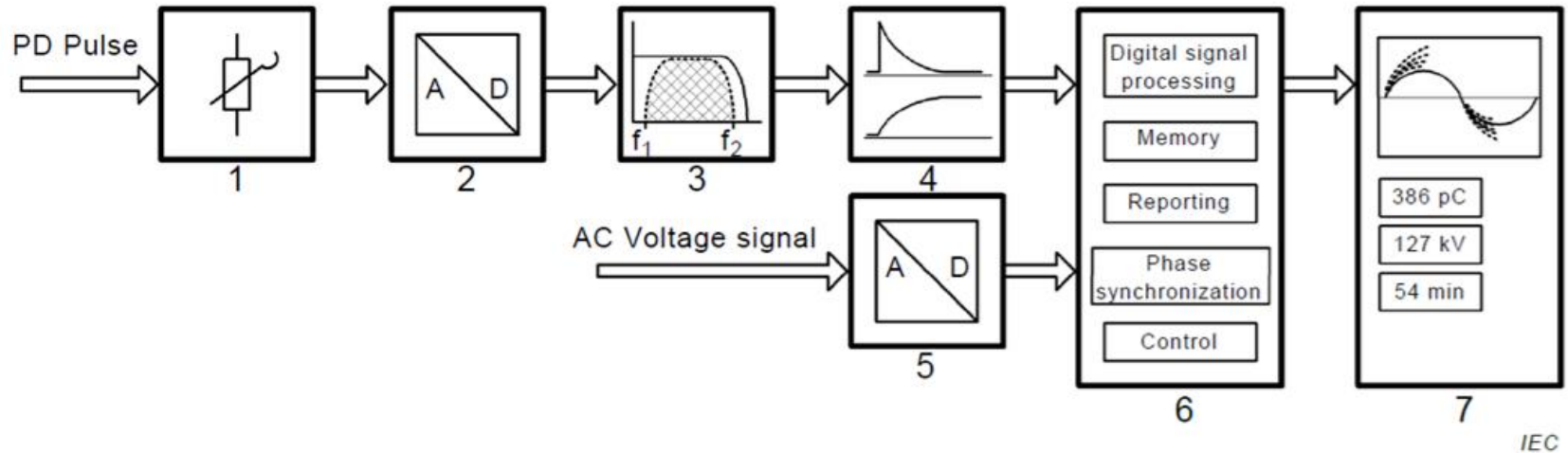


- Instrument with active integration

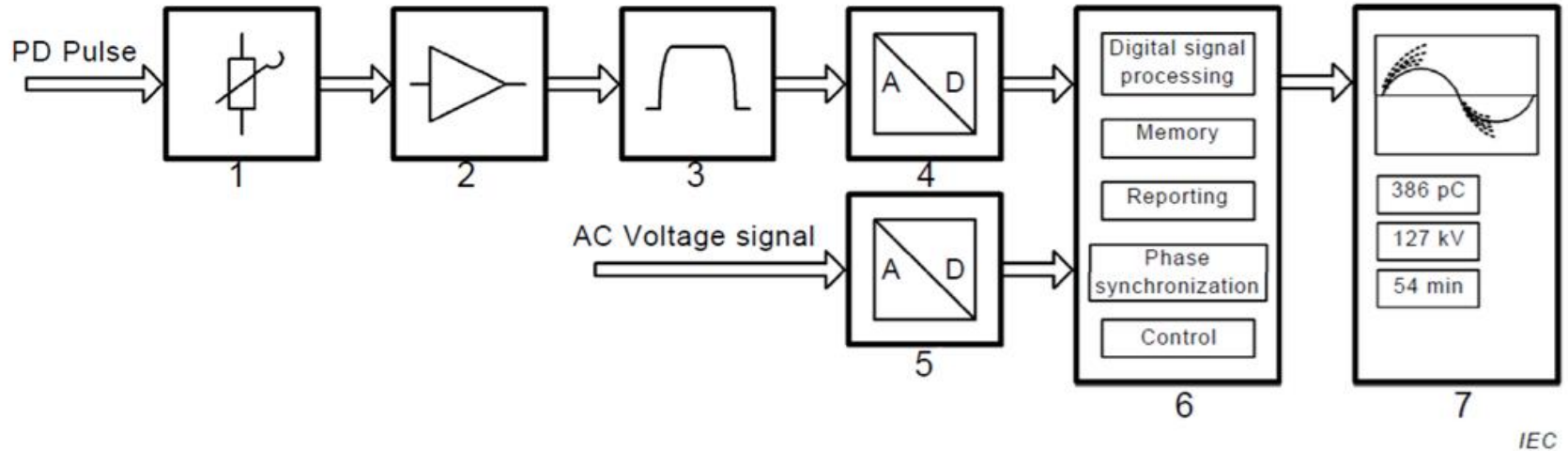




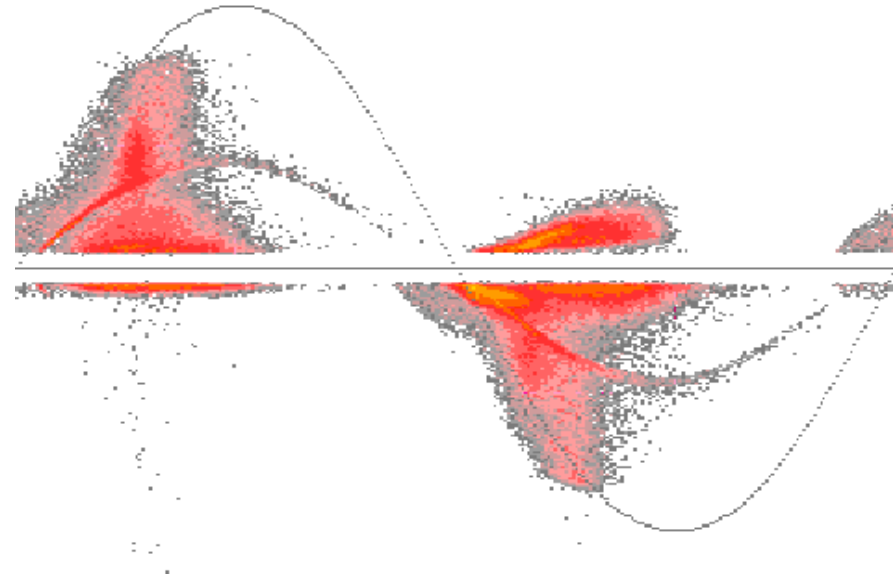
- Instrument with early A/D conversion and digital post processing



- Instrument with "quasi-integration" at a band-pass filter and subsequent A/D conversion



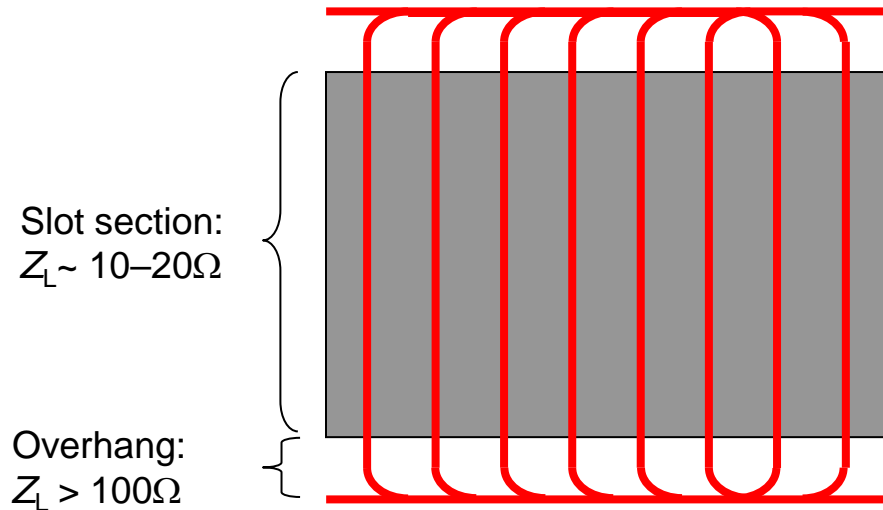
- Early research on discharge phenomena
- Occurrence of partial discharge
- Evolution of standards  
(Horizontal Standard IEC60270 )
- Common PD detector principles
- **Properties of electrical PD signals**
- Conventional testing methods
- Unconventional testing methods

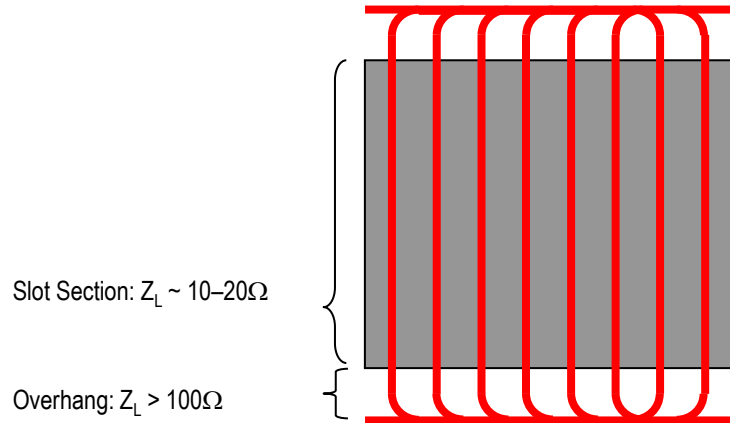


- The rise time of the electron avalanche is determined by the gaseous dielectric:
  - Under Nitrogen atmosphere, the rise time is about 1 ns and, hence, causing a bandwidth of ~350 MHz
  - Under SF<sub>6</sub>, an electro-negative gas, the rise time is below 200 ps and the bandwidth is up to 2000 MHz
- Various effects reduce the signal bandwidth:
  - Dispersion, radiation and attenuation
  - Reflection and band-pass effects
- Thus, for distributed power engineering equipment, only a reduced frequency band reaches the detector

## Example 1: signal transmission in stator winding

- Modelling: cable sections of different impedance
- Reflections with each impedance change
- Corner frequency depends on the slot length





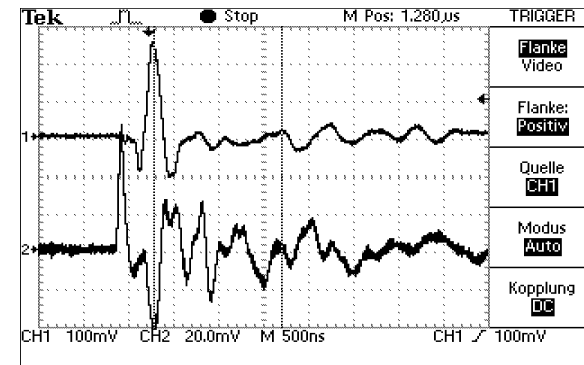
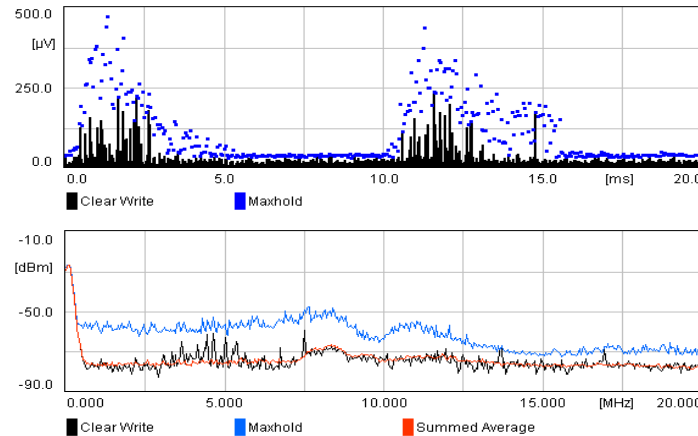
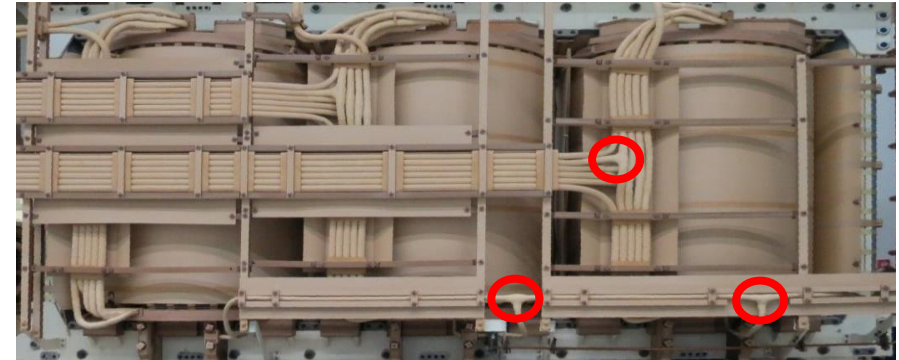
- Core length: 5 m
- Overhang length: 1.5 m
- $\epsilon_R$  : 4 (epoxy-mica)
- Phase velocity  $C_0$ :  $2.88 \times 10^8$  m/s

$$r = \frac{Z_o - Z_c}{Z_o + Z_c} \quad \lambda = \frac{C}{2\pi f}$$

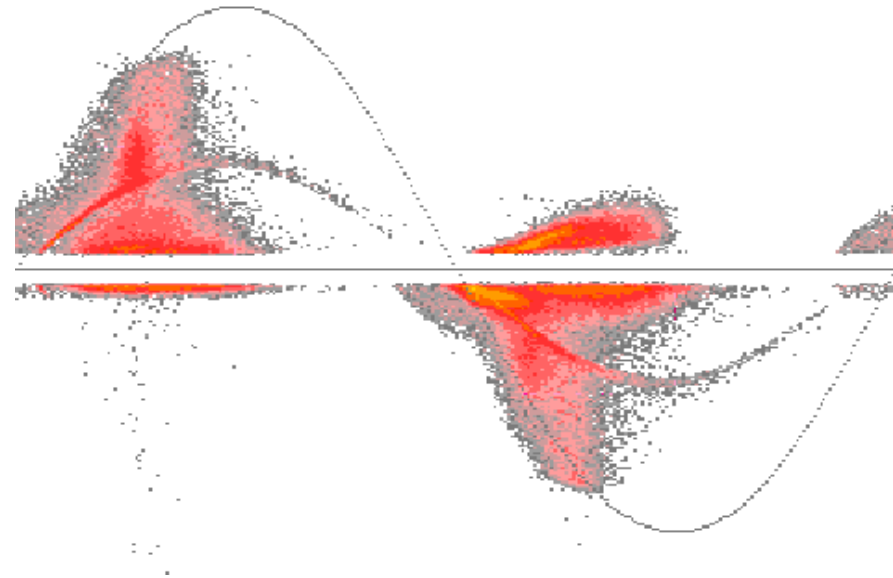
- Considering the wavelength:  $f_c = 2.86$  MHz
- Reflection factor: Positive ( $Z \uparrow$ ) — from core to overhang
- 80% of the signal will be reflected into the core and will not reach the coupling unit
- Measuring above  $f_c$  will strongly affect the sensitivity
- Choosing the proper measurement frequency is very important!

# Example 2: signal transmission in transformers

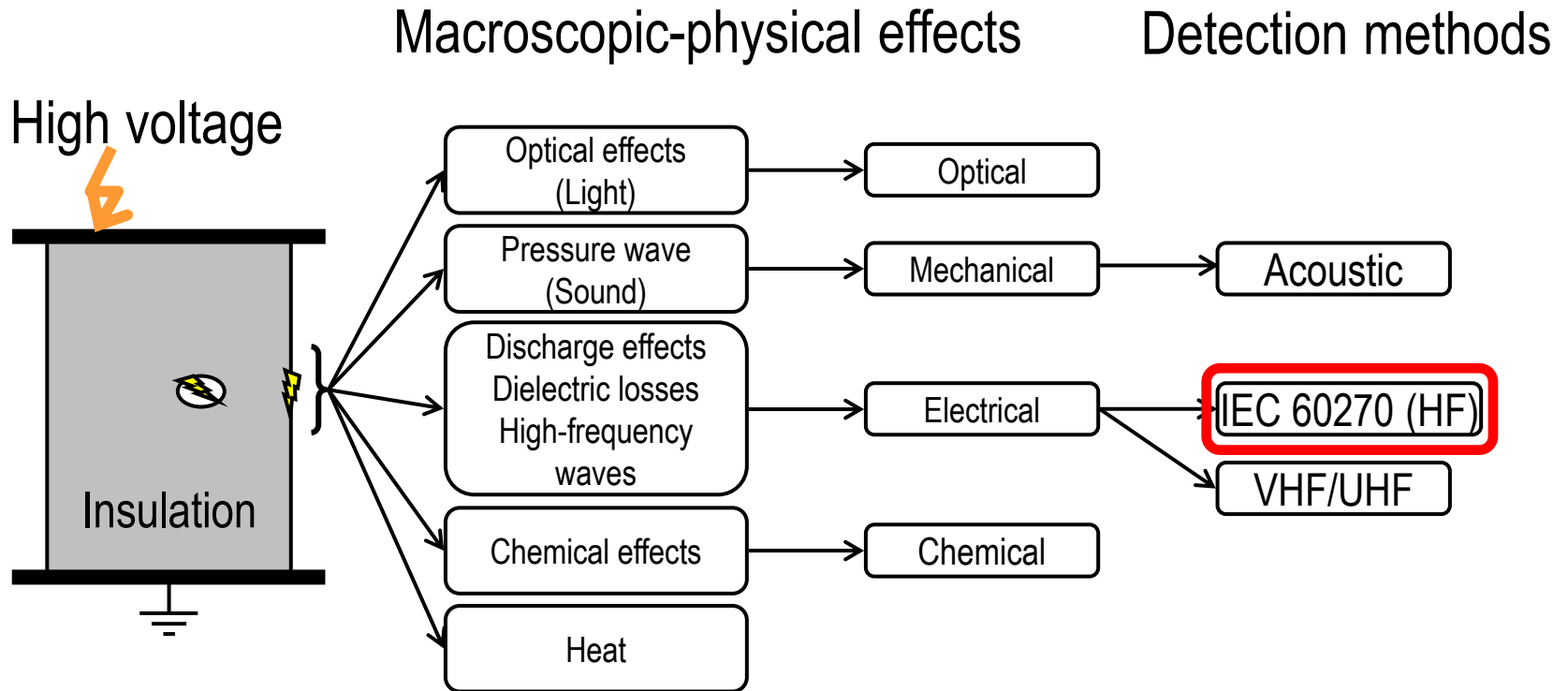
- Signals travelling the conductors
- Capacitive cross-coupling
- Radiation and reception
- Behaviour in freq. domain
- Behaviour in time domain



- Early research on discharge phenomena
- Occurrence of partial discharge
- Evolution of standards  
(Horizontal Standard IEC60270 )
- Common PD detector principles
- Properties of electrical PD signals
- **Conventional testing methods**
- Unconventional testing methods

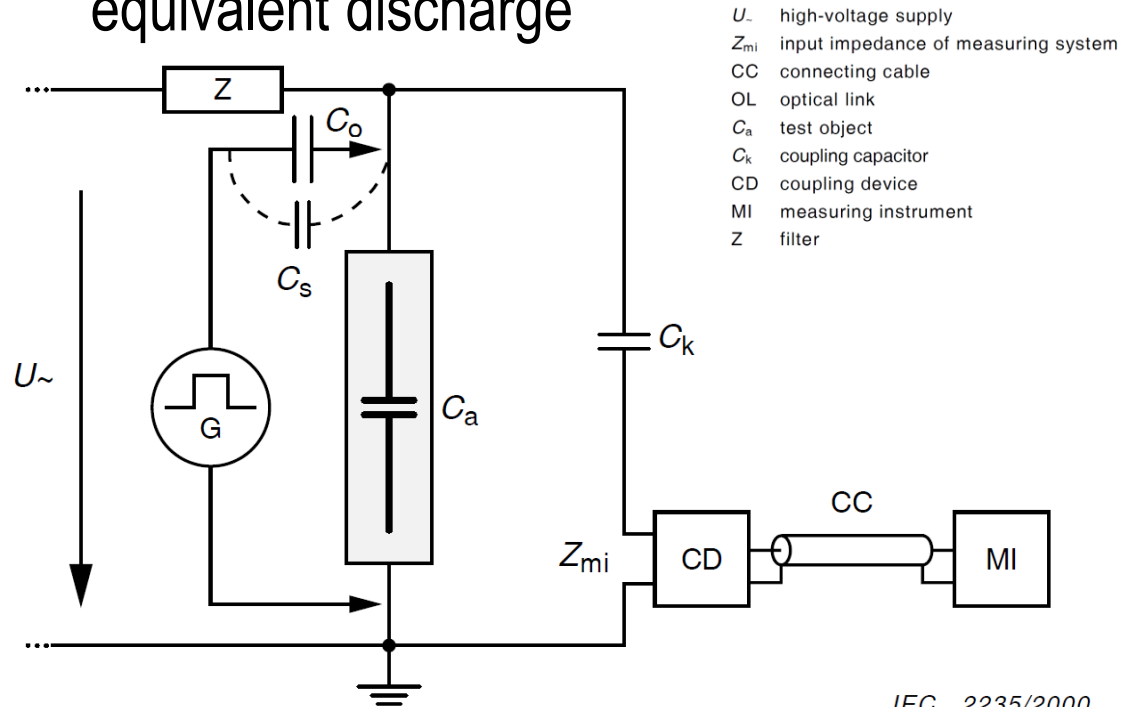






- PD measurements are relative
- Charge impulse is generated using a step voltage and an injection capacitor
- $q_0 = U_0 C_0$
- $q = q_0 \frac{C_a}{C_a + C_0}$
- $C_0 < 0.1 \times C_a$

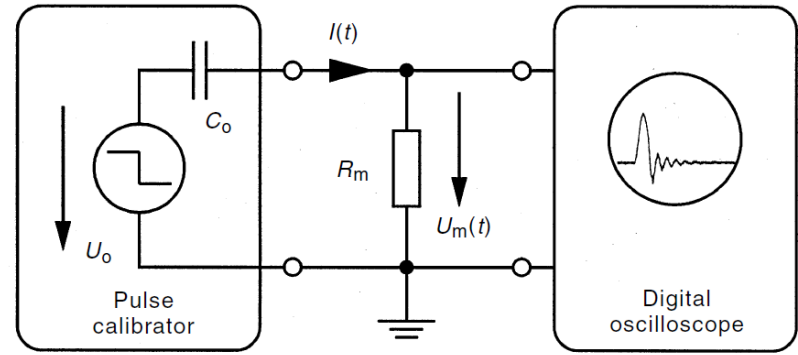
- Charge impulse calibrator connected across the test object to simulate an equivalent discharge



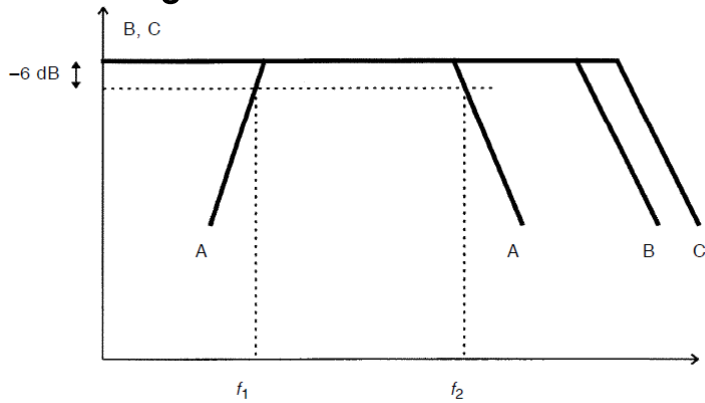
# IEC60270-compliant calibration

- Bandwidth relation of detector, PD and calibrator signal
- The rise time of the step voltage must be short
- The resistor  $R_m$  will not cause ringing of the signal

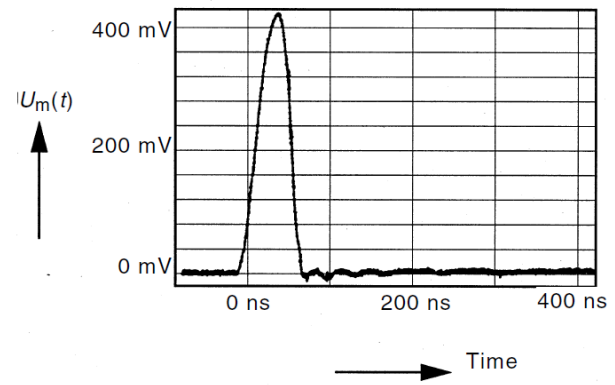
$$q = \int i(t)dt = \frac{1}{R_m} \int u_m(t)dt$$



IEC 2239/2000

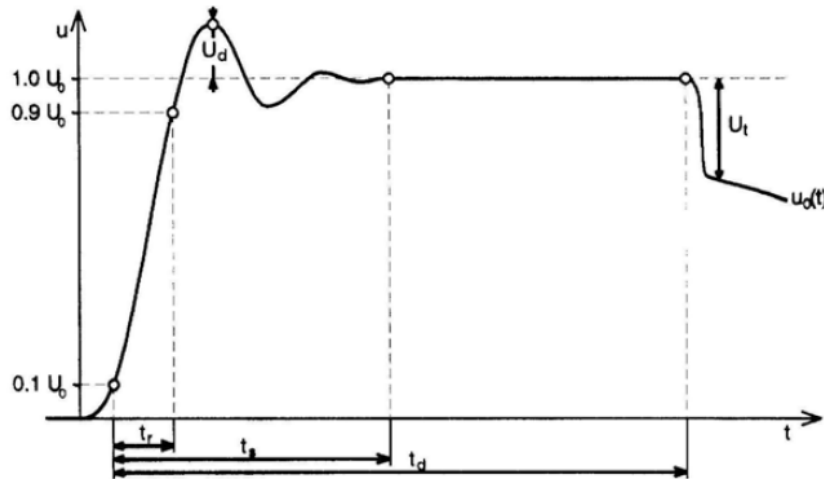


IEC 2238/2000



$R_m = 200 \Omega$

- Step voltage response method
- Rise time  $t_r \leq 60 \text{ ns}$
- Time to steady state  $t_s \leq 200 \text{ ns}$
- $q_0 = U_0 C_0$



Deutsche Akkreditierungsstelle GmbH

Entrusted according to Section 8 subsection 1 AkkStelleG in connection with Section 1 subsection 1 AkkStelleGBV  
Signatory to the Multilateral Agreements of EA, ILAC and IAF for Mutual Recognition

## Accreditation



The Deutsche Akkreditierungsstelle GmbH attests that the calibration laboratory

**Power Diagnostix Systems GmbH**  
Vaalser Strasse 250, 52074 Aachen

is competent under the terms of DIN EN ISO/IEC 17025:2018 to carry out calibrations in the following fields:

### Electrical quantities

DC and low frequency quantities

- High voltage quantities <sup>\*)</sup>
- High voltage impulse quantities
- Impulse charge <sup>\*)</sup>

<sup>\*)</sup> also On-site calibration

The accreditation certificate shall only apply in connection with the notice of accreditation of 23.11.2018 with the accreditation number D-K-15068-01. It comprises the cover sheet, the reverse side of the cover sheet and the following annex with a total of 3 pages.

Registration number of the certificate: **D-K-15068-01-00**

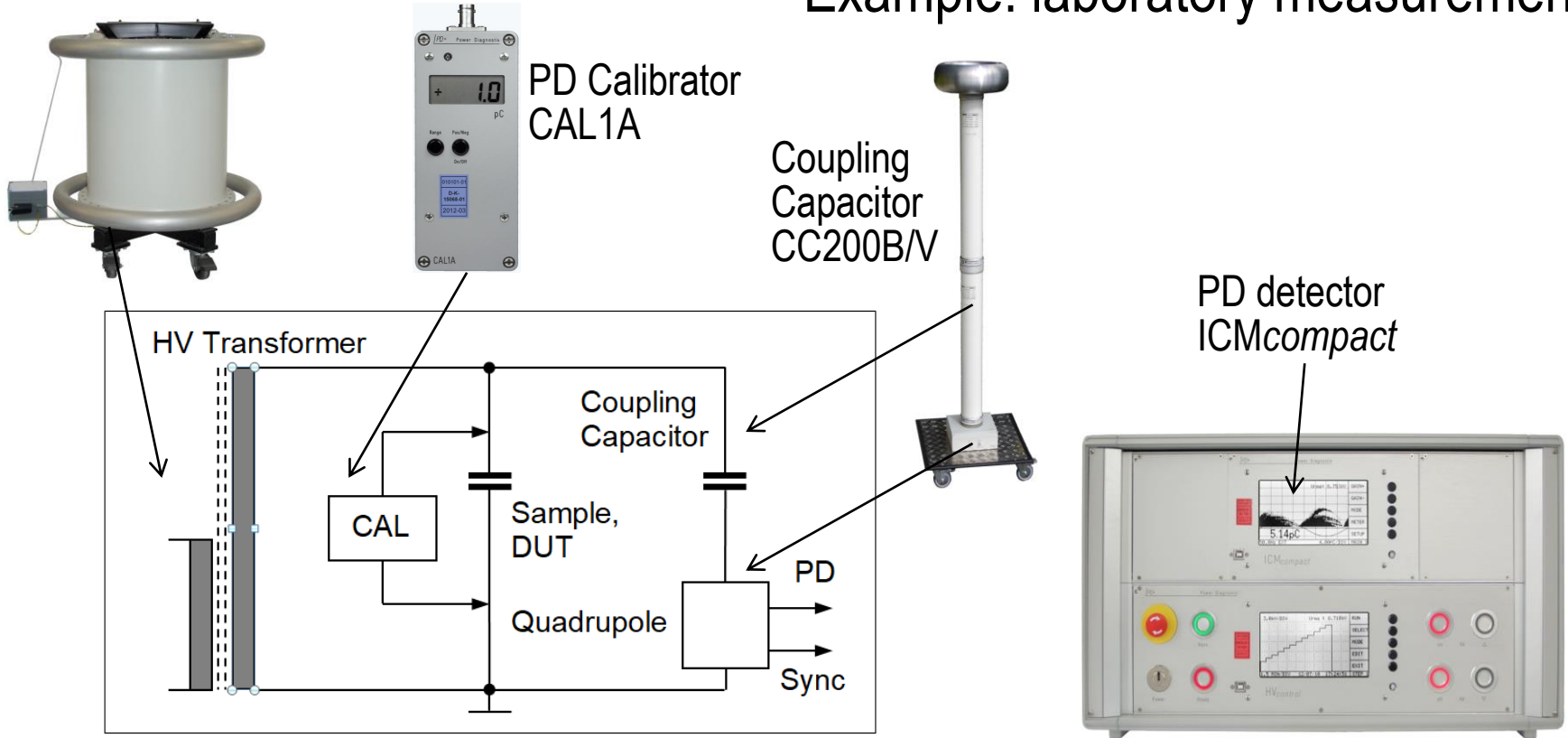
Braunschweig,  
23.11.2018

Dr. Heide-Melke  
Head of Division

The certificate together with its annex reflects the status at the time of the date of issue. The current status of the scope of accreditation can be found in the database of accredited bodies of Deutsche Akkreditierungsstelle GmbH.  
<https://www.dakks.de/en/content/accredited-bodies-dakks>

See notes attached.

Example: laboratory measurements

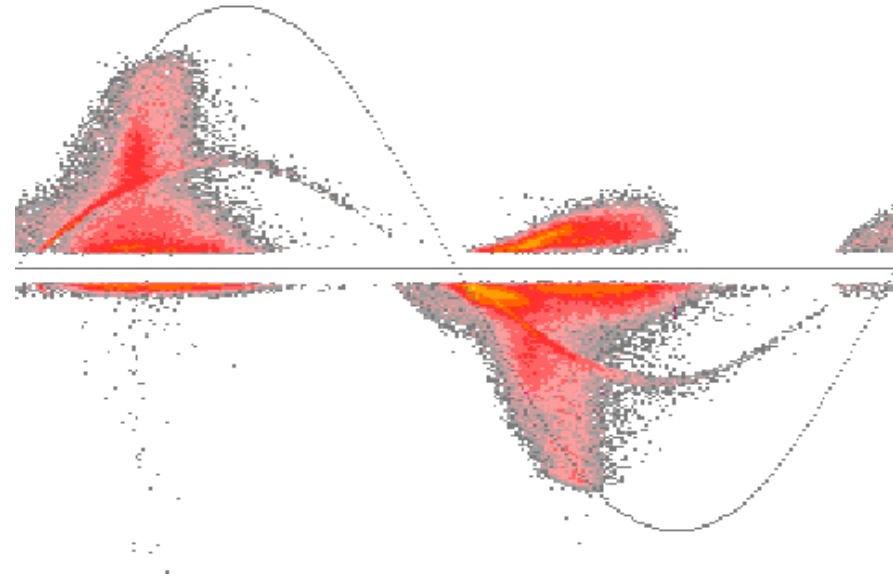


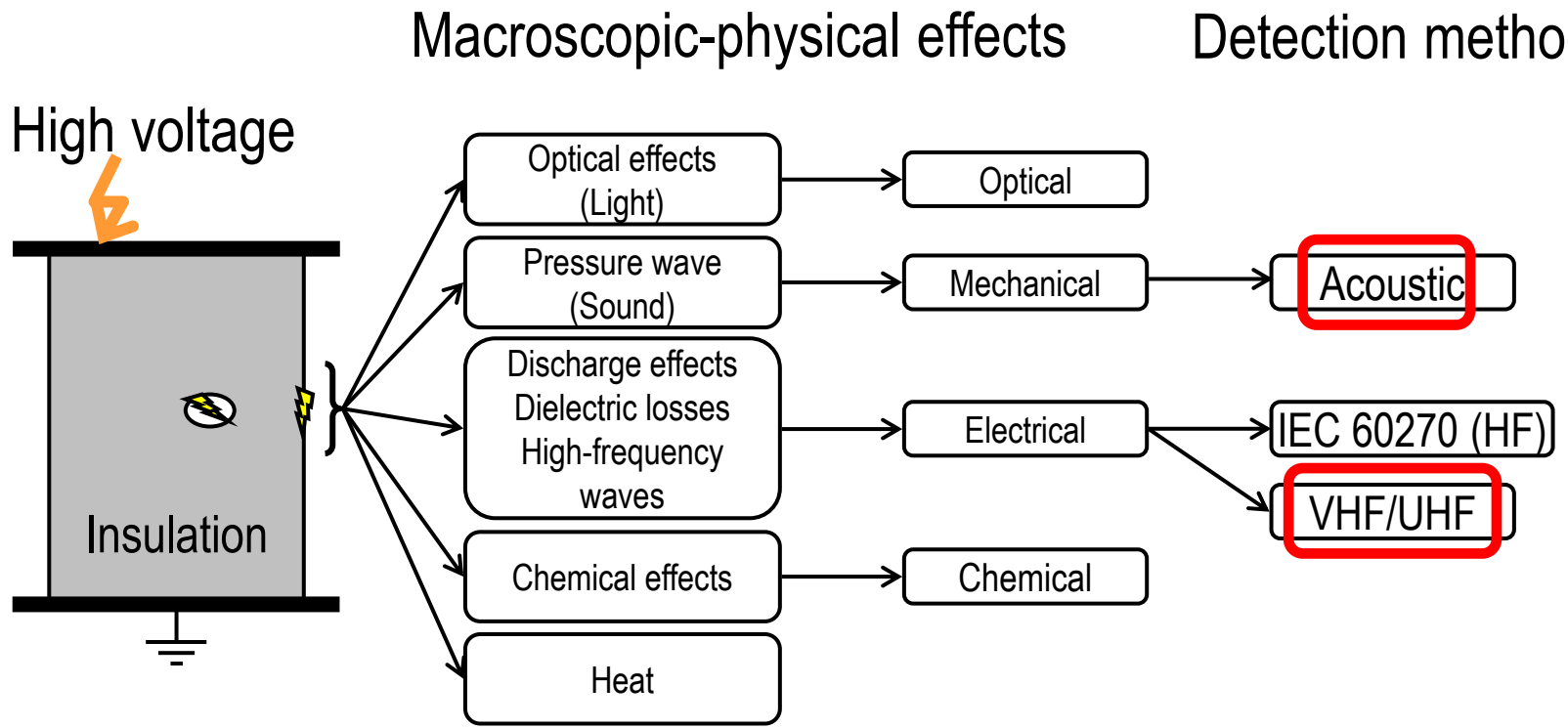
## Product at a glance

- Bestselling PD detector for standard measurement tasks during daily work
- User-friendly setups
- High modularity and robustness
- Frequency-selective measurements for noisy environments
- Multiplexer for multi-sample measurements
- Integrated cable fault location feature
- RIV meter optional



- Early research on discharge phenomena
- Occurrence of partial discharge
- Evolution of standards  
(Horizontal Standard IEC60270 )
- Common PD detector principles
- Properties of electrical PD signals
- Conventional testing methods
- **Unconventional testing methods**







# Unconventional testing methods

- RF/VHF (1 Mhz–300 MHz):
  - RF current transformer tapping ground leads and frame connection
  - Clamp-on CTS tapping the neutral bushing



CT100 and CT1



Acoustic sensor AS751



Sensor fixture SFX1  
for acoustic sensor



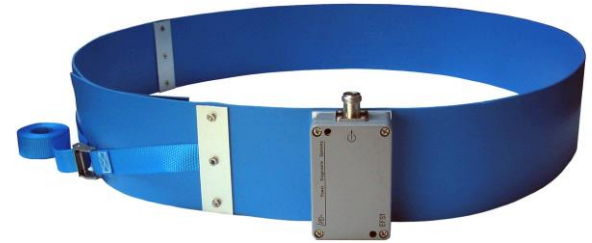
Fixed magnet and preamplifier

## Acoustic:

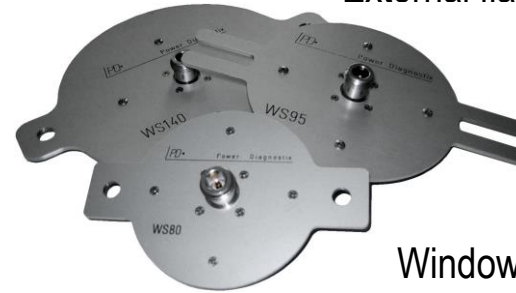
- Resonant frequency of 75 kHz or 150 kHz
- Preamplifiers for acoustic sensors

# Unconventional testing methods

- UHF coupling methods (300 Mhz–1.8 GHz):
  - External flange sensor
  - Frequency converter unit and input protection unit
  - Window sensors
    - Different sensor diameters and mounting hole configurations available for all possible GIS windows
  - UHF valve sensor for transformers



External flange sensor EFS1



Window sensors



IPU2B and FCU2



- Advanced state-of-the-art PD & TD measurement and analysis tool
- High-end signal pre- and post-processing
- Highest modularity and robustness
- Simultaneous real-time acquisition on up to 10 input channels
- Measurements under AC and DC
- Integrated acoustic PD location functions
- Integrated cable fault location feature
- All-in-one measurement system

## Product at a glance

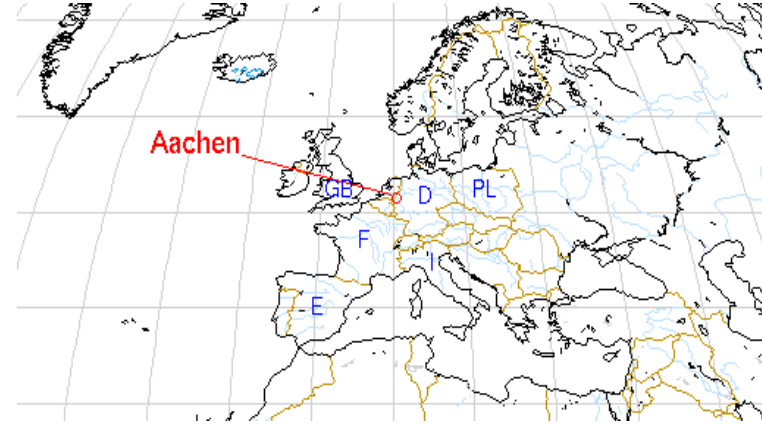


- Low frequency range (IEC 60270, < 1 MHz)
  - Best coverage of the entire device under test
  - Partly hampered by noise interference
  - Best Choice for conventional off-line tests
- Medium frequency range (2–20 MHz)
  - Reasonable coverage (signal transmission)
  - Moderate noise situation
  - Best compromise for on-line monitoring (survey type)
- High frequency range (20–500 MHz)
  - Limited coverage
  - Excellent near-field detection
- Ultra-high frequency range (300–3000 MHz)
  - Reasonable coverage, acceptable number of sensors
  - Comparably low noise interference

- ICMsystem
- ICMcompact
- AIACompact
- ICMflex
- ICMmonitor portable



Thank you for  
your attention!

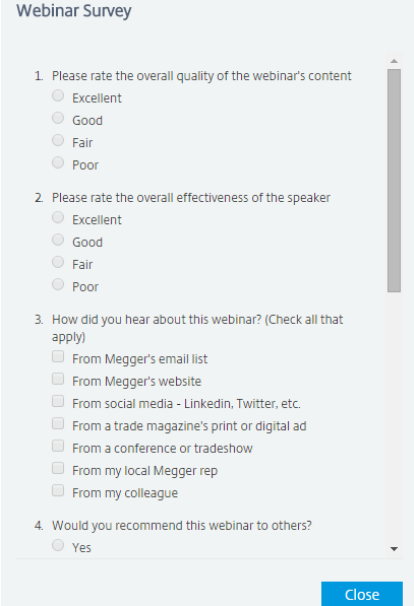


# Survey and contact information

---

## ■ Contact information

- Presenter
  - Ceren Gürbüz
  - [guerbuez@pdix.com](mailto:guerbuez@pdix.com)
- Sales
  - [sales@pdix.com](mailto:sales@pdix.com)
  - +49 241 74927



Webinar Survey

1. Please rate the overall quality of the webinar's content

Excellent

Good

Fair

Poor

2. Please rate the overall effectiveness of the speaker

Excellent

Good

Fair

Poor

3. How did you hear about this webinar? (Check all that apply)

From Megger's email list

From Megger's website

From social media - LinkedIn, Twitter, etc.

From a trade magazine's print or digital ad

From a conference or tradeshow

From my local Megger rep

From my colleague

4. Would you recommend this webinar to others?

Yes

Close

Please help us improve by filling out the survey after the webinar ends

## Join us for our next webinar

---

- **Factory acceptance tests of power and distribution transformers using the ICMsystem**
- Date: 18 March 2020
- Presented by: Daniel Hering
- Visit us at [.megger.com/webinars](https://www.megger.com/webinars) to register, view our upcoming schedule and watch video recordings of previous webinars



# Questions?

---

## Power on

At Megger, we understand that keeping the power on is essential for the success of your business. That is why we are dedicated to creating, designing and manufacturing safe, reliable, easy-to-use portable test equipment backed by world-leading support and expertise.

We can assist your acceptance, commissioning and maintenance testing for predictive, diagnostic or routine purposes. By working closely with electrical utilities, standards bodies and technical institutions, we contribute to the dependability and advancement of the electrical supply industry.